

## PRODUCT DATA SHEET

CoPP 12900
Polypropylene Impact Copolymer

## Injection Molding

## **Applications**

- · Automotive interiors
- · Consumer products
- · Durables and housewares

FDA Status: This resin complies with FDA regulation 21 CFR 177.1520 (c)3.1a, and may be used as articles or components of articles intended for packaging or holding food, except during cooking.

| Property                              | Value  | Unit     | ASTM Test |
|---------------------------------------|--------|----------|-----------|
| Melt Index, (230°C/2.16 kg)           | 12     | g/10 min | D 1238    |
| Density                               | 0.90   | g/cc     | D 1505    |
| Tensile Strength at Yield             | 3600   | psi      | D 638     |
| Flexural Modulus, Tangent (13 mm/min) | 195000 | psi      | D 790     |
| Flexural Modulus, Secant (1.3 mm/min) | 175000 | psi      | D 790     |
| Notched Izod Impact, @ 23 °C          | 2.2    | ft-lb/in | D 256     |
| Notched Izod Impact, @ 0 °C           | 1      | ft-lb/in | D 256     |
| Notched Izod Impact, @ -30 °C         | 0.7    | ft-lb/in | D 256     |
| Heat Deflection Temp. @ 0.455 MPa     | 225    | °F       | D 648     |
| Heat Deflection Temp. @ 1.82 MPa      | 132    | °F       | D 648     |
| Rockwell Hardness, R Scale            | 91     |          | D 785     |
| Shore D Hardness                      | 60     |          | D 2240    |

This information, to our knowledge, is believed to be correct. The use of this product in its actual conditions are beyond our control and satisfactory results for this product is the customer's sole responsibility. User must make their own decisions regarding its suitability for their equipment and final products.

