

## PRODUCT DATA SHEET

EVA 2/18 Ethylene Vinyl Acetate

## **Applications**

Injection MoldingFoamShoe Soles

## **Processing**

EVA 2/18 is an ethylene vinyl acetate copolymer with 18% VA. This resn is designed for use in applications such as injection molding, compounding, foaming, and general extrusion. This material has excellent low temperature brittleness properties, melt strength and flexibility.

| Property                    | Value | Unit    | Method |
|-----------------------------|-------|---------|--------|
| Melt Index                  | 2.0   | g/10min | D 1238 |
| Density                     | .940  | cm³     | D 1505 |
| Peak Melt Temperature       | 187   | °F      |        |
| Vicat Softening Point       | 154   | °F      | D 1525 |
| Vinyl Acetate Content       | 18    | %       |        |
| Ultimate Tensile @ Break    | 1745  | psi     | D 638  |
| Elongation                  | 645   | %       | D 638  |
| Flexural Modulus, 1% Secant | 7000  | psi     | D 790  |
| Hardness, Shore D           | 32    |         | D 2240 |

This information, to our knowledge, is believed to be correct. The use of this product in its actual conditions are beyond our control and satisfactory results for this product is the customer's sole responsibility. User must make their own decisions regarding its suitability for their equipment and final products.

