

PRODUCT DATA SHEET

HDPE M3952 High Density Polyethylene

Injection Molding

Applications

Characteristics

Industrial Parts

Pails & Lids

- Excellent Impact Strength
- Shipping Containers
- Cast Film Extrusion
- Excellent Processability
- Excellent Stress Crack Resistance

Very Narrow Molecular Weight

Regulatory: This material complies with FDA regulations in 21 CFR, section 177.1520.

| Property | Value | Unit | Method |
|--|--------|---------|--------|
| Melt Index, MI ₂ | 3.0 | g/10min | D 1238 |
| Density | 0.952 | g/cc | D 1505 |
| Tensile Strength at Yield | 3850 | psi | D 638 |
| Elongation at Break | 1050 | % | D 638 |
| Flexural Modulus | 150000 | psi | D 790 |
| ESCR, Condition B, F ₅₀ | 22.0 | hours | D 1693 |
| Brittleness Temperature, F ₅₀ | < -105 | °F | D 746 |
| Durometer Hardness | 57 | Shore D | D 2240 |
| Vicat Softening Point | 261 | °F | D 1525 |

This information, to our knowledge, is believed to be correct. The use of this product in its actual conditions are beyond our control and satisfactory results for this product is the customer's sole responsibility. User must make their own decisions regarding its suitability for their equipment and final products.

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