

PRODUCT DATA SHEET

HDPE PE80N High Density Polyethylene

Pipe Extrusion

Applications

- Potable water
- Sewer piping
- Oil and gas gathering and distribution
- Mining, chemical and industrial applications

Description

HDPE PE80N is a high performance copolymer that is designed for the most demanding requirements of pressure pipe applications. This resin has good long-term hoop strength performance, very high melt strength and outstanding toughness even at low temperatures.

| Property | Value | Unit | Method |
|-------------------------------------|--------|---------|--------|
| Melt Index 190°C/2.16 kg | 0.11 | g/10min | D 1238 |
| Melt Index HLMI 190°C/21.6 kg | 12 | g/10min | D 1238 |
| Density | .944 | g/cc | D 1505 |
| ESCR (100% Igepal), F ₅₀ | > 1000 | h | D 1693 |
| Tensile Strength at Yield | 3200 | psi | D 638 |
| Tensile Strength at Break | 5000 | psi | D 638 |
| Ultimate Elongation | > 500 | % | D 638 |
| Flexural Modulus | 110000 | psi | D 3350 |
| Flexural Modulus | 140000 | psi | D 790 |
| Brittleness Temperature | < -130 | °F | D 746 |
| Pent Slow Crack Growth | 150 | h | F 1473 |

This information, to our knowledge, is believed to be correct. The use of this product in its actual conditions are beyond our control and satisfactory results for this product is the customer's sole responsibility. User must make their own decisions regarding its suitability for their equipment and final products.

GLOBAL PLASTICS LP 21 Downing Street Front 1 New York, NY 10014 (Domestic) 1-800 417-4605

(International) +1-646-790-7200

www.globalplastics.net